## **AOT "K-25" LIGHT WEIGHT TUBING TONG**

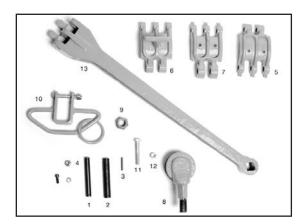
The AOT K-25 Tubing Tong has a wide range from 1.050 thru 3.062, and is light-weight with a wrap around design providing approximately 300° die contact. This prevents crushing or cutting of thin wall tubing. The tong can be used by hand or with a rope block and catline, when making-up or breaking-out tubing. They are made of high alloy steel, heat-treated for strength and wear, and then tested.

The AOT K-25 light-weight tubing tong has a 2,000 ft.-lb maximum torque rating.

All tongs are pull-tested and complete documentation is available with each tong.



AOT #	DESCRIPTION	WT.
05-101	K-25 TONG COMPLETE LESS DIES, ROPE GUIDE & HANGER	16.50
05-102	K-25 TONG COMPLETE LESS DIES w/ROPE GUIDE & HANGER	21.00



## REPLACEMENT PARTS FOR "K-20" & "K-25" TUBING TONG

AOT#	ITEM#	DESCRIPTION	REF.#	#REQ.	WT.*	SPARES
05-103	1	TONG HEAD PIN	8527-5025	3	.12	3
05-104	2	TONG HANDLE PIN	8527-5024	1	.37	1
05-117	3	SPRING LOCK FOR ALL PINS	904685-71	8	.03	8
05-105	4	TONG DIE BUSHING & SCREW	N/A	6	.06	24
05-106	5	K-25 HANDLE JAW	8527-5032	1	2.12	
05-107	6	K-25 LATCH JAW	8527-5034-03	1	2.12	
05-108	7	K-25 CENTER JAW	8527-5033	1	1.75	
05-109	8	K-20 OR K-25 ROPE GUIDE	8527-5023	1	2.75	
05-110	9	3/4" HEX NUT f/ROPE GUIDE	900645-50	1	.06	
05-113	10	ROLLOVER HANGER COMPLETE	8527-5018-03	1	1.75	
05-111	11	3/8" x 2 1/4" HEX CAP SCREW	900020-63	1	.06	2
05-112	12	3/8" FLEXLOCK NUT	902392-3	1	.06	2
05-114	13	TONG HANDLE f/K-25 OR K-20	8527-5024	1	9.75	

DIES FOR K-20 AND K-25 REFER TO PAGE 54
\*RECOMMENDED SPARE PARTS FOR ONE YEAR
RECOMMENDED DIES FOR ONE YEAR ORDER 3 FOR EACH SIZE REQUIRED

ALL PARTS ARE INTERCHANGEABLE WITH KELCO\*\* K-20 & K-25 TUBING TONGS



rev 805 47