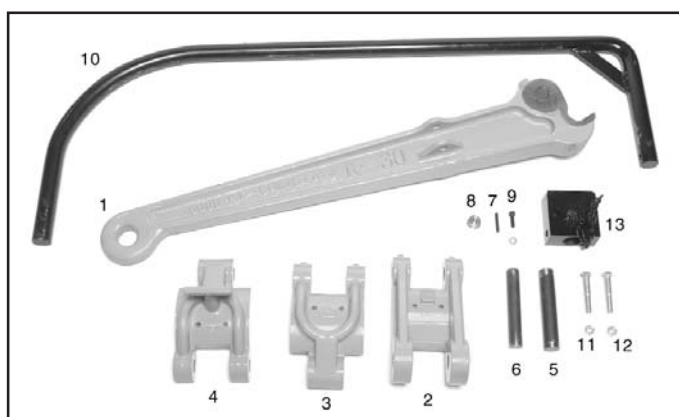


AOT "K-30" MANUAL TUBING TONG

The AOT K-30 Tubing Tong is Designed for heavy duty service of tubing 2.062" to 4.125" OD with a 5,000 ft.-lb. maximum torque rating. It has a wrap-around design with approximately a 300° die contact. This prevents cutting or crushing of thin wall tubing. All tongs are pull tested and complete documentation is available with each tong.



AOT #	DESCRIPTION	REF#	WT.
06-101	K-30 TONG ASSEMBLY COMPLETE LESS HANGER & DIES	8527-5035	48.00
06-102	K-30 TONG ASSEMBLY COMPLETE LESS DIES w/STANDARD HANGER	8527-5036	61.00
06-103	K-30 TONG ASSEMBLY COMPLETE LESS DIES w/ROLLOVER HANGER	8527-5037	64.00



REPLACEMENT PARTS FOR "K-30" TUBING TONGS

AOT#	ITEM#	DESCRIPTION	REF#	# REQ.	WT.	*SPARES
06-104	1	K-30 TONG HANDLE	8527-5047	1	24.00	
06-105	2	K-30 HANDLE JAW	8527-5045	1	8.00	
06-106	3	K-30 CENTER JAW	8527-5049	1	5.50	
06-107	4	K-30 LATCH JAW	8527-5050-03	1	5.75	
06-108	5	TONG HANDLE PIN	8527-5052 1	1	.75	1
06-109	6	TONG HEAD PIN	8527-5053 3	3	.50	3
06-157	7	5/32" x 1" SPRINGLOCK	904685-71	8	.03	8
06-110	8	TONG DIE BUSHING	8527-5055 24	6	.10	24
06-111	9	TONG DIE SCREW	902224-11348	6	.06	48
06-112		TONG ROLLOVER HANGER ASSY	8527-5045	1	16.00	
06-113	10	TONG HANGER	8527-5042-03	1	13.00	
06-155	11	1/2" x 2 1/2" HEX HD CAP SCREW	900020-74	1 or 2	.15	2
06-156	12	1/2" HEX NUT	900160-5	1 or 2	.08	2
06-114	13	ROLLOVER BLOCK	8527-5038-03	1	2.50	
06-115		ROLLOVER LOCK PIN	8527-5040-03	1	.38	

DIES FOR K-30 REFER TO PAGE 54
 RECOMMENDED SPARE PARTS FOR 1 YEAR OPERATION
 RECOMMENDED DIES FOR 1 YEAR ORDER 3 FOR EACH SIZE PIPE TO BE RUN
 TONG ROLLOVER HANGER ASSY. CONSISTS OF: TONG HANGER, ROLLOVER BLOCK, LOCK PIN
 AND ALL BOLTS & NUTS
 ALL PARTS ARE INTERCHANGEABLE WITH KELCO® K-30 TONGS