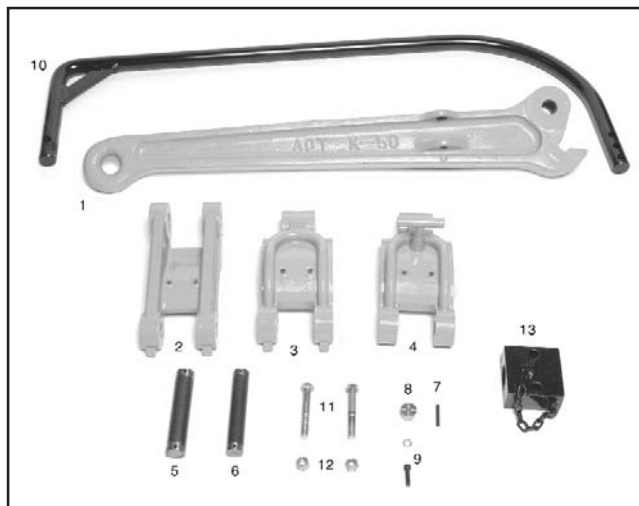


## AOT "K-50" MANUAL TUBING TONG



The AOT K-50 Manual Tubing Tong is designed for heavy duty service for tubing and casing. It has a size range of 2 7/8" - 5 1/2" OD with a 7,500 ft.-lb. maximum torque rating. It has a wrap-around design with approximately 300° die contact to prevent cutting or crushing thin wall pipe. All tongs are pull tested and complete documentation is available.

AOT #	DESCRIPTION	WT.
06-501	K-50 TONG ASSEMBLY COMPLETE LESS HANGER & DIES	60.00
06-502	K-50 TONG ASSEMBLY COMPLETE LESS DIES w/STANDARD HANGER	75.00
06-503	K-50 TONG ASSEMBLY COMPLETE LESS DIES w/ROLLOVER HANGER	77.50



### REPLACEMENT

### PARTS FOR "K-50" TUBING TONGS

AOT#	ITEM#	DESCRIPTION	#REQ.	WT.	*SPARES
06-504	1	K-50 TONG HANDLE	1	32.00	
06-505	2	K-50 HANDLE JAW	1	10.00	
06-506	3	K-50 CENTER JAW	1	8.00	
06-507	4	K-50 LATCH JAW	1	8.50	
06-508	5	TONG HANDLE PIN	1	2.00	1
06-509	6	TONG HEAD PIN	3	1.50	3
06-516	7	3/16" x 1 1/2" SPRING LOCK	8	.04	8
06-510	8	TONG DIE BUSHING	6	.12	24
06-511	9	TONG DIE SCREW	6	.06	48
06-112		TONG ROLLOVER HANGER ASSEMBLY	1	16.00	
06-113	10	TONG HANGER	1	13.00	
06-155	11	1/2" x 2 1/2" HEX HEAD CAP SCREW	1 or 2	.15	2
06-156	12	1/2" HEX NUT	1 or 2	.08	2
06-114	13	ROLLOVER BLOCK	1	2.50	
06-115		ROLLOVER LOCK PIN	1	.38	

DIES FOR K-50 REFER TO PAGE 54  
 \*RECOMMENDED SPARE PARTS FOR 1 YEAR OPERATION  
 RECOMMENDED DIES FOR 1 YEAR ORDER 3 FOR EACH SIZE PIPE TO BE RUN  
 TONG ROLLOVER HANGER ASSY. CONSISTS OF: TONG HANGER, ROLLOVER BLOCK,  
 LOCK PIN AND ALL BOLTS & NUTS